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**PHARMACEUTICAL COMPOSITION FOR THE CONTROLLED RELEASE  
OF MOGUISTEINE IN A LIQUID SUSPENSION**

**Field of the Invention**

This invention involves controlled-release pharmaceutical compositions in liquid dosage forms for the administration of moguisteine.

**Background of the Invention**

5           Moguisteine, (R,S)-2-[(2-methoxyphenoxy)methyl]-  
-3-ethoxycarbonyl-1-acetyl]-1,3-thiazolidine, is a potent peripheral antitussive described  
in European patent EP 169,581.

10          Coughing may be pharmacologically relieved by either suppressing the neuronal coughing reflex or by reducing the amount or viscosity of fluids in the respiratory tract. Some antitussives of the first type, termed "meconic agents," act by centrally depressing coughing centers. Codeine, one example of a meconic agent, is the most widely used antitussive, but has the disadvantage of potentially causing addiction. Thus, there is a need in the art for non-narcotic antitussives.

15          Moguisteine is an antitussive that is as potent as codeine, dextromethorphan and ziprivil, and 3 - 4 times more potent than (D,L)-dipropizine. Importantly, it causes no addiction, and is better tolerated in high doses than codeine or dextromethorphan as it induces sedation and a reduced lower tonus. Moguisteine is a racemic mixture of R(+) and S(-) enantiomers that have equivalent antitussive activity.

20          Studies on the mechanism of action of moguisteine have shown that moguisteine does not act via opioid receptors. Its site of action is peripheral, and it interacts with the so-called "rapidly adapting irritant receptors" (RARs) (Sampson, S.R.,

et al., *Adv.Exp.Med.Biol.* **99**:281-290, 1979).

Moguisteine has the characteristics of a prodrug. After oral or intravenous administration, only its active metabolite, (R,S)-2-[(methoxyphenoxy)methyl]-3-carboxy-acetyl]-1,3 thiazolidine acid, can be found in biological fluids in measurable quantities.

- 5 This active metabolite, however, is not suitable for oral administration because it is absorbed at a rate five times slower than moguisteine.

The moguisteine oral formulations known so far include tablets and packages for 200-mg doses and a conventional 2% suspension. The daily dose ranges from 100 to 800 mg, with the lower dosages being administered to children.

- 10 One limitation on the use of moguisteine is its short half-life after administration, which, in humans, is less than one hour. Prior to the present invention, this meant that frequent administration, i.e., at least three to four times a day, was necessary to maintain constant therapeutic blood levels (Castoldi D. et al., (1990), *Pharmacol. Res.*, **22**:102).

- 15 It is known that a requirement for multiple daily administrations adversely affects patient compliance. Average compliance for drugs taken once a day is 87% but drops to 39% for drugs taken four times a day; therefore, formulations that can be administered twice daily or, even better, as a single daily dose, are significantly preferred (Kramer, J. A. et al., (1989), *JAMA*, **1**:601.)

- 20 A reduction in the number of doses can be achieved using slow-release dosage forms such as tablets, pellets or the like. For antitussive formulations, however, liquid formulations are the preferred dosage forms.

- United States Patent No. 5,296,236 (hereinafter, the "236 patent") describes controlled-release pharmaceutical compositions for liquid formulations, which 25 comprise microgranules coated with several polymeric layers. In some of these compositions, a fraction of the active ingredient in the formulation is made available over time by release from the microgranules, whereas a fraction is present in the extragranular ingredients and is bioavailable immediately after administration. The compositions described in the '236 patent, however, offer a suboptimal solution to particular problems 30 raised by liquid administration of moguisteine.

A first consideration is the very unpleasant taste of moguisteine. This makes the use of suspension formulations or solutions undesirable; thus, it is not possible to include immediately bioavailable extragranular moguisteine as in the '236 patent.

In order to obtain a moguisteine formulation that can be easily suspended, the size of the microgranules after coating must be smaller than 500  $\mu\text{m}$ . Granules with sizes larger than 500  $\mu\text{m}$  cannot be easily suspended as they tend to rapidly sediment, causing a non-homogeneous distribution of the active ingredient on administration. Using 5 microgranular particles smaller than 500  $\mu\text{m}$ , however, increases the surface area considerably, making it more difficult, as compared to tablets or pellets, to control release of the active ingredient and maintain it unchanged in time after reconstitution of the suspension. The difficulty is even greater when, as in the case of moguisteine, the lack of extragranular drug increases the diffusion gradient and speeds release of the drug from 10 the granules to the surrounding milieu.

A second consideration in designing an appropriate dosage form for moguisteine using the teachings of the '236 patent is the relatively low melting point of the molecule, i.e., about 65°C (*Drugs of the Future*, (1991), 16:618). The problem arises because waxy lipophilic materials such as white beeswax, cetyl alcohol, stearyl alcohol, 15 glyceryl monostearate and the like (the use of which as coating materials is taught in the '236 patent), are particularly advantageous for coating moguisteine-containing microgranules so as to effectively mask their bitter taste. These materials can either be solubilized and applied using chlorinated solvents, which presents toxicological and environmental problems, or they can be applied to microgranules in the melted state 20 (*Pharm. Res.*, (1990), 7:1119.) The use of chlorinated solvents, however, presents toxicological and environmental problems. The latter approach necessitates the use of heated compressed air to maintain the wax at a temperature above its melting point, since at lower temperatures waxes tend to solidify and are thus no longer usable as filming material. The use of relatively high temperatures, however, can liquify low-melting active 25 ingredients such as moguisteine and thus cause the coating procedure to fail, leaving the use of chlorinated solvents (with its disadvantages) as the only alternative.

In summary, in the case of moguisteine and drugs with similar properties, there is a need for controlled-release liquid formulations that:

- 30 1) are easy to measure and to ingest;
- 2) have a time-dependent release that offsets the short half-life of the active ingredient and thus do not require multiple dosages;
- 3) exhibit satisfactory stability after suspension in a liquid vehicle;
- 4) are sufficiently palatable to ensure patient compliance; and

5) do not require the use of chlorinated solvents or other environmentally undesirable or toxic materials.

It is thus an object of the present invention to provide a controlled-release pharmaceutical composition, in a liquid suspension, capable of ensuring therapeutically 5 active blood levels of moguistaine (or, more accurately, its biologically active metabolites) by one or two daily administrations. Preferably, the composition is characterized by excellent palatability and good stability with time after reconstitution with water.

It is a further object of the invention to provide a pharmaceutical 10 composition comprising microgranules containing moguistaine that are coated with at least three successive film layers that protect the moguistaine from dissolution in the oral cavity (or upon reconstitution in a suspension) and promote its release in distal parts of the 15 gastrointestinal tract.

It is still a further object of the invention to provide a method for coating 15 microgranules containing low melting-point active ingredients such as moguistaine with waxes, while avoiding either melting the active ingredient or using chlorinated solvents.

#### Summary of the Invention

It has now been found that a controlled-release pharmaceutical dosage form suitable for the administration of moguistaine in a liquid suspension can be achieved using 20 a multiplicity of microgranules containing moguistaine as an active ingredient, which are coated with a succession of at least three coating layers comprising alternating hydrophilic and lipophilic films and which are then formulated in a pharmaceutically acceptable vehicle. The microgranular core, in addition to moguistaine, may contain at least one plasticizer, preferably polyethylene glycol, as well as other, optional, excipients, and have 25 sizes from 50 to 500  $\mu\text{m}$  and smooth surfaces suitable for coating with polymeric or waxy materials. The coatings prevent release of moguistaine in the oral cavity and ensure a subsequent predetermined release profile of moguistaine in distal parts of the gastrointestinal tract and maintenance of the release profile over time. At least one of the 30 coatings should impart control release characteristics to the moguistaine-containing composition. Optionally, the vehicle may comprise one or more of suspending, structuring, surfactant, sweetening, buffering, preserving and flavoring agents, as is within the skill in the art. The dosage form may be formulated as a liquid suspension in water (or in a mixture of water and water-miscible co-solvents) or as a dry powder to be

reconstituted with water and/or other solvents at the time of use.

In a preferred embodiment, microgranules containing moguisteine and polyethylene glycol in a proportion of 0.5-1% by weight of the mixture receive one or two coatings comprising cellulose acetate phthalate alternating with one or two coatings

- 5 comprising a waxy material such as, for example, mono-, di- and tri-glycerides of C<sub>6</sub>-C<sub>36</sub> fatty acids, carnauba wax, beeswax, candelilla wax, alcohols, fatty acids, or combinations of the foregoing. Preferably, the waxy coating(s) is (are) applied in the melted state (i.e., without the use of solvents), by using heated compressed air as a spray medium under conditions that do not melt the microgranular core.

10 The moguisteine formulations of the present invention not only exhibit controlled-release characteristics that reduce the number of administrations required to maintain consistent blood levels of moguisteine, but also display excellent palatability and stability upon reconstitution as a suspension. This is due to the fact that the active ingredient remains incorporated within the coated microgranulate immediately following 15 ingestion, and thus passes easily and quickly through the upper digestive tract without being tasted.

In another aspect, the present invention encompasses a method for symptomatic treatment of coughing, which comprises administering effective amounts for treating coughing of the dosage form described above.

20 In yet another aspect, the present invention provides a method for preparing a palatable controlled-release pharmaceutical dosage form for the administration of moguisteine in a liquid suspension, which involves coating the moguisteine-containing microgranules with the waxy materials in their melted state, using heated compressed air as a spray medium. The method is applicable to coating any microgranules containing any 25 pharmaceutically active ingredient, but is particularly applicable to microgranules containing a low-melting active ingredient.

#### Brief Description of the Drawings

Figure 1 is a graph illustrating the concentrations of moguisteine in the plasma of patients administered either a standard suspension, or the controlled-release 30 formulation of the present invention.

Figure 2 is a graph illustrating a simulation of the blood levels of moguisteine that would result after two administrations of a standard suspension of moguisteine or a single administration of the controlled-release moguisteine formulation

of the present invention.

**Detailed Description of the Invention**

All patents, patent applications, and literature references referred to herein  
5 are hereby incorporated by reference in their entirety. In the case of inconsistencies, the  
present specification, including definitions, will control.

The compositions of the present invention include a multiplicity of coated  
microgranules, which comprise mogusteine with one or more optional plasticizers and  
excipients, to which at least three successive layers of polymeric coatings are applied, at  
10 least one of the coatings imparting controlled-release characteristics to formulations  
containing the coated microgranulates. Three sequential coatings preferably comprise (i)  
cellulose acetate phthalate and plasticizer(s); (ii) one or more waxes; and (iii) cellulose  
acetate phthalate, respectively. (The coating (iii) can be identical to coating (i).) The  
coated microgranules are then formulated for use in liquid suspensions.

15 These formulations preserve the release characteristics of the dosage forms  
carried in them. They can be designed either as ready-to-use and time-stable liquid  
formulations with a shelf-life of at least two years, or as dry formulations that are  
reconstituted with water when needed and then remain stable throughout the treatment  
period.

20 The present invention provides a controlled-release pharmaceutical  
composition that includes: coated microgranules for the controlled release of mogusteine  
having sizes ranging from 50 to 500  $\mu\text{m}$ , preferably from 90 to 300  $\mu\text{m}$ , which are  
capable of remaining easily in suspension in a liquid for extended times. The  
microgranules comprise:

25 a) A core of mogusteine, with one or more optional plasticizers  
and excipients, granulated into microgranules having sizes smaller than 500  $\mu\text{m}$ , uniform  
surfaces, substantially spherical shapes, apparent densities of about 500 to 600 g/l and  
very low friabilities, which are obtained by wet-kneading micronised mogusteine (and  
plasticizers and excipients if present), using water or a mixture of water and other  
30 solvents. This results in microgranules with no controlled-release properties prior to  
coating, which have physical properties that ensure reproducible and uniform distribution  
of subsequent coating layers.

b) A first coating having essentially hydrophilic characteristics,

which isolates the microgranules.

c) A second coating having lipophilic characteristics on top of the first coating.

d) A third coating having hydrophilic characteristics.

5 Also provided is a vehicle system for the above controlled-release forms, comprising either a dry mixture of additives which can be combined with the microgranules for long-term drug storage, or an aqueous solution with optional additives in which the moguisteine-containing microgranules can be suspended and maintained in optimum release conditions for an extended period of time. Non-limiting examples of the  
10 additives are given below.

The elements that comprise the pharmaceutical formulations of the present invention are described below without limitation:

Microgranular Core

15 Microgranules with a high moguisteine content and appropriate physical properties (including size, shape, density and friability) that ensure uniform coating and suspendability are formed by wet-kneading a microgranular mixture comprising moguisteine. Procedures for mixing may be as described in U.S. Patent No. 5,296,236, or as described in co-pending U.S. Patent Application Serial No. 08/188,193 (the "193  
20 application", now allowed).

In a preferred embodiment, polyethylene glycol, (available as Carbowax from BASF Corp., Parsippany, NJ) is added to the microgranulate mixture before kneading, in an amount from about 0.3 to about 1%, preferably 0.6%, relative to the weight of the mixture, to promote an optimum spherical shape and surface smoothness of  
25 the microgranules to be coated. PEG is highly soluble in water (i.e., at concentrations higher than 10% W/V) and thus facilitates wetting of moguisteine, which is relatively insoluble in aqueous fluids. PEG was surprisingly found to promote the formation of microgranule spherical shapes even when present at concentrations lower than 1%. In practicing the present invention, any PEG preparation containing polymers of molecular  
30 weight from 200 to 8000 may be used, preferably from 5000 to 7000, and most preferably PEG 6000 (CARBOWAX® 6000).

The moguisteine-containing microgranular cores may also contain optional excipients, including fillers and binders, selected without limitation from those commonly

used in wet mixing, such as lactose, dibasic calcium phosphate, microcrystalline cellulose, starch, talc, sugars, polyvinylpyrrolidone, gelatin, a copolymer of polyvinylpyrrolidone and vinyl acetate, and the like. Preferably, the microgranules contain lactose as a filler (lactose content is in the range 10-50% by weight) and polyvinylpyrrolidone as a binder (PVP content is in the range 5-20% by weight).

Procedures for mixing may be as described in the '236 patent, or as described in the '193 application. The mixing liquid used for wet-granulation, for example in high-speed mixer-granulators, can be water; or a solvent that is miscible with water, such as, for example, ethyl alcohol or other alcohols used in the pharmaceutical industry; or mixtures of water and at least one other solvent thereof.

The operating conditions for the kneading and granulation steps are those that result in a microgranulate with optimum physical characteristics that enable the deposition of an effective coating. For example, the '193 application describes acceptable and preferred ranges for process parameters using a fast mixer and mill, e.g., the relative proportion of mixing fluid added to the dry microgranulate mixture; the rate at which the fluid is sprayed; the spray pressure; the kneading time; and the independent mixer and mill speeds. The kneaded mixture is then dried to a residual humidity of 1-10%, preferably 5-8%, and screened to select particles of the required size range. Finally, the resulting microgranulate is evaluated with respect to the following properties: particle size distribution, density (aerated, packed, and apparent), Carr index (compressibility), and angle of repose. Finally, as described below, the granulate is coated with films of different compositions.

#### Coatings

Coating the moguistaine-containing microgranulate in accordance with the present invention serves at least two purposes. First, the coatings prevent the release of moguistaine in the oral cavity, thereby masking the bitter taste of moguistaine and increasing the palatability of liquid formulations comprising moguistaine. Second, the coatings ensure a controlled-release profile of moguistaine delivery after it reaches the gastric and intestinal milieus. Coated moguistaine-containing microgranules should comprise a pH-resistant (i.e., enteric) coating layer but it need not be the first one applied of the at least three coatings.

Moguistaine-containing microgranules are thus coated with at least three alternating

hydrophilic and hydrophobic coating layers as described below. Preferably, the last-applied coating should be hydrophilic to aid solvation and suspension. The preferred coating technique for all of the coating below, is the fluid-bed technique in accordance with the Wuster technology (Jones, D., *Drug Dev. Indus. Pharm.* 20:3175-3206, 1994).

- 5 Substances suitable for the first type of coating include without limitation hydrophilic substances such as, for example, derivatives of cellulose (such as cellulose acetate phthalate, hydroxypropylmethyl cellulose phthalate, ethyl cellulose, carboxyl methyl cellulose acetate, and the like) and acrylic polymers (such as co-polymers of esters of methacrylic and acrylic acid, methyl methacrylate, and the like). Preferably, cellulose  
10 acetate phthalate or hydroxypropylmethylcellulose phthalate are used. These polymers may be optionally mixed with plasticizers such as diethyl phthalate, dibutyl sebacate, vegetable oils and the like that are well-known in controlled-release formulations.

- Substances suitable for the second type of coating layer, which has a lipophilic nature, include without limitation fatty substances such as mono-, di- and  
15 tri-glycerides of C<sub>6</sub>-C<sub>36</sub> fatty acids, carnauba wax, beeswax, candelilla wax, alcohols, fatty acids and combination thereof. These coatings can be applied with the help of chlorinated solvents. Preferably, however, the waxes are applied in the melted state, with no use of solvents. Since moguisteine has a low melting point (65°C), it is important to use conditions that allow coating without melting the moguisteine in the core. It has now  
20 been found that the use of a coaxial nozzle, wherein the spray fluid is compressed air that is sufficiently heated to maintain the waxes constantly in the liquid state, as well as maintenance of the temperature of the coating chamber sufficiently warm, allows the waxes to coat a moguisteine-containing microgranulate without melting the moguisteine.

- The same substances that make up the first coating layer may also be used  
25 for the third coating layer. It is in any event preferred that the last-applied coating be hydrophilic, as stated above.

#### Vehicle

- In practicing the present invention, the moguisteine-containing  
30 microgranulate, coated according to the above procedures, is combined with a vehicle to form either a dry mixture that can be suspended *extempore* when needed, or a ready-to-use liquid suspension.

For addition to the coated microgranules comprising controlled-release

dosage forms of moguistaine, the constituents of the vehicle can include without limitation:

- suspending or structuring agents such as cellulose esters, microcrystalline cellulose, alginic acid derivatives, and polyvinylpyrrolidone derivatives;
- 5            - surfactants (preferably anionic or nonionic) such as Span 20, Span 80, Tween 20, and sodium lauryl sulfate;
- sugars such as sucrose, sorbitol, xylitol, dextrose and the like;
- buffering substances such as citric acid and sodium citrate, glycine and hydrochloric acid, sodium phosphate, and potassium phosphate;
- 10            - preservatives and bacteriostatic agents such as esters of p-hydroxybenzoic acid; and
- various flavorings and sweeteners commonly used in pharmaceuticals.

It will be understood that the specific composition of the formulation, with respect to both nature and amount of added ingredients, will vary according to the 15 particular application. See, e.g., Wade and Weller, eds., *Handbook of Pharmaceutical Excipients* (2d.Ed.), The Pharmaceutical Press, London, 1994.

In addition to the above ingredients, the ready-to-use formulation also comprises water, or mixtures of water and pharmaceutically acceptable water-miscible co-solvents known in the art such as glycols, alcohols and glycerol.

20            The compositions of the present invention lend themselves to different presentation forms, including, for instance, (i) multi-dose granular formulations wherein dose flexibility is obtained by measuring different amounts of granules to be re-suspended when needed; (ii) accurately-measurable single-dose formulations in the form of sachets; (iii) bottles with reservoir caps for offhand reconstitution; and other forms known to the 25 art. For pediatric use, the present invention also encompasses formulations comprising concentrated drops (e.g., drops containing 10% w/v moguistaine which works out to about 5 mg of active ingredient per drop) in which the granules containing moguistaine are suspended.

30            Therapeutic Administration

The pharmaceutical formulation of the present invention are intended to deliver effective amounts of moguistaine in one or two daily administrations. An "effective amount" of moguistaine is one that provides relief from coughing in a patient.

It will be understood that an effective amount can be delivered at a given time by ingestion of a single dose or a plurality of doses. Typically, a daily dose of moguistene effective in preventing and/or treating coughing is from about 5 to about 15 mg/kg weight of the patient. The average dose is 9 mg/kg. Thus, administration of an antitussive 5 effective amount of moguistene may involve once or twice daily administration of about 2 to about 30 ml and preferably 10 ml of a final formulation (prepared as described in Example 8A below) containing 30 mg/ml moguistene.

The benefits of the present invention include a considerable improvement 10 in patient compliance, based on both a reduction in the number of daily doses and good palatability. Additional benefits are anticipated in pediatric practice due to the ease of administration and swallowing. Furthermore, a better therapeutic response is likely to result, since, in a preferred embodiment, the formulation permits modulation of dosage 15 as a function of need simply by measuring the required suspension volumes.

The examples provided below are intended to more fully describe preferred 15 embodiments of the invention and to demonstrate its advantages and applicability, without limiting its scope.

**EXAMPLE 1: Preparation of a Moguistene Microgranulate**

A mixture made up of 79% (w/w) moguistene, 10% (w/w) 20 polyvinylpyrrolidone (PVP K30) and 10% (w/w) 450-mesh lactose was mixed in a Diosna P25 mixer-granulator for 10 minutes. A 1% (w/w) of PEG 6000 was added as an aqueous solution to the stirred mixture at a rate of 25 ml/min using a 0.8 mm nozzle at a pressure of 2 bars. During the wetting step the mixer speed was 175 rpm and the speed of the mill was 3000 rpm. The time required to add the solution was 20 minutes. After 25 wetting, the kneading and rounding step was performed by maintaining mixer and mill speeds at a constant rate for 15 minutes. The microgranulate so obtained was dried in an artificial-ventilation incubator and then sieved through a 225-mesh/cm<sup>2</sup> screen until a microgranulate with a granule size distribution ranging from 90 to 300 µm, a spheroidal shape, a tapped density of 0.593 g/ml, and a real density of 1.36 g/ml was obtained.

30

**EXAMPLE 2:**

A mixture made up of 79.4% (w/w) moguistene, 10% (w/w) lactose, 10% (w/w) PVP K30 and 0.6% PEG 6000 was mixed and kneaded as in Example 1.

**EXAMPLE 3:**

A mixture made up of 79.4% (w/w) mogusteine, 10% (w/w) 450-mesh lactose, 10% (w/w) PVP K30 and 0.6% (w/w) PEG 6000 was wetted with 500 ml of water, which was added at a rate of 25 ml/min over 15 minutes. PEG was added as a 5% solution as in Example 1 above. The speed of the mixer was 175 rpm and that of the mill 3000 rpm. The microgranulate obtained after drying had 4% residual moisture, an untapped density of 0.548 g/ml, a tapped density of 0.669 g/ml, a Carr index of 18.08% and an actual density of 1.38 g/ml. The above parameters are described in detail in Ellis Horwood, Ed., (1988), *Pharmaceutical Preformulation*, pp. 209-214, Chichester, England; and in *Advances in Pharmaceutical Science*; 2:181-220, 1967. Individual particles within the microgranulate thus obtained exhibited a particular surface smoothness due to the presence of PEG 6000.

**EXAMPLE 4: First Film Layer (Cellulose Acetate Phthalate)**

Two kg of the microgranulate prepared in accordance with Example 3 were stirred for 1 minute in a Glatt GPCG3 (Glad, GmbH, Buizen Lorrach, Germany) fluidizer into which air heated at a temperature of 40 to 45°C was blown at a rate of 40 m<sup>3</sup>/hour. The granulate was sprayed at a pressure of 2 bars and a rate of 10 to 13 g/min with 400 ml of a solution having the following weight per-cent composition:

20	Cellulose acetate phthalate	4%
	Diethyl phthalate	1%
	Acetone	71%
	Isopropyl alcohol	24%

**EXAMPLE 5: Second Film Layer (Waxes)**

A solution having the following weight per-cent composition was prepared:

30	Glyceryl monostearate	4.50%
	White beeswax	0.40%
	Cetyl alcohol	0.05%
	Stearyl alcohol	0.05%
	Chloroform	90.60%
	Methanol	4.40%

1.152 g of this solution were applied to 2000 g of the microgranulate previously coated with a first layer as described in Example 4. The identical operating conditions as in Example 4 for apply the second layer were used in this case.

5    **EXAMPLE 6:**

A mixture of waxes was prepared having the following weight per-cent composition:

	Glyceryl monostearate	90%
	White beeswax	8%
10	Cetyl alcohol	1%
	Stearyl alcohol	1%

This mixture was applied in the melted state to microgranules previously coated with a first layer as described in Example 4. In this case, the waxes were first 15 melted by incubation at a temperature of about 110°C. They were then sprayed in the melted state at a temperature of about 80°C, onto 2 kg of microgranulate. This was accomplished using air pre-heated at a temperature of 125°C and compressed to a pressure of 3 bars using a coaxial nozzle which mixes the melted wax and the hot compressed air. The spraying step was performed with a 7" Wurster insert in a Glatt apparatus. Wax 20 amounts equivalent to 3.8% by weight (relative to the weight of the uncoated microgranulate) were sprayed at a rate of about 1.5 g/min.

**EXAMPLE 7: Third Film Layer**

The same ingredients and procedures described in Example 4 for depositing 25 the first coating layer were used for the final coating layer.

**EXAMPLE 8: Pharmaceutical Formulations Comprising Moguisteine**

A)    *Suspension in multi-dose bottles*

A microgranulate, prepared as described in Example 3 and coated with 30 three successive layers as described in Example 4, 5 and 7, was added to a final proportion of 12.5% (w/w) to a mixture containing 6.2% microcrystalline cellulose, 0.8% sodium carboxymethylcellulose, 0.5% sodium citrate, 0.8% citric acid, 0.2% methylparaben, 0.05% propylparaben, 2% tragacanth, 0.05% Span 20 surfactant, 0.2%

dimethylpolysiloxane, 0.01% glycamil, 0.25% orange-grapefruit flavor and powdered sugar to 100%. (The above values all represent percentages by weight.) By adding 80 g of water to 33 g of suspension mixture, a 100 ml suspension containing 30 mg/ml of moguistaine was obtained. The parabens in the foregoing formulation serve as preservatives; dimethylpolysiloxane is an anti-foam agent.

5       B)     *Suspension in single-dose packages*

3.3 g of a suspension mixture prepared as described at paragraph A were divided into individual aliquots, each comprising a single 300 mg dose of moguistaine, in paper/aluminum/polythene packages. The contents of each package may be re-suspended  
10      in half a glass of water.

15       C)     *Suspension in single-dose bottles*

1.25 g of a microgranulate, prepared as described in Example 3 and coated successively as described in Example 4, 5 and 7, were placed in the reservoir cap of a single-dose bottle (Bormioli Metalplast, Parma, Italy) and kept separate from the liquid contained in the single-dose bottle. The composition of the single dose was 3,500 mg of 70% sorbitol, 15 mg of pineapple-lemon flavors, 15 mg of citric acid, 10 mg of sodium benzoate, and purified water to 8 ml. Before use, the contents of the reservoir cap are put in contact with the liquid in the bottle by pressing the reservoir cap. Each bottle contains 300 mg of moguistaine as a single-dose suspension.

20

D)     *Ready-to-use suspension*

To obtain 100 ml of a ready-to-use suspension, 4 g of a microgranulate that had been prepared as described in Example 3 and coated with three successive layers as described in Examples 4, 5, and 6, respectively, were added slowly and under vacuum  
25      to a liquid vehicle having the following composition:

	cellulose (microcrystalline)	0.85 g
	sodium carboxymethylcellulose	0.15
	sodium lauryl sulfate	0.10
	potassium sorbate	0.15
30	sorbitol (70% solution)	67.50
	glycerin	11.80
	xanthan gum	0.12
	titanium dioxide	0.50

15

	dimethylpolysiloxane	0.10
	citric acid monohydrate	0.10
	mannitol	0.40
	flavor	0.15
5	purified water	to 100 ml

This solution requires no further reconstitution, but can be used by the patient directly as is.

**EXAMPLE 9: *In Vitro* Testing of Release**

- 10      Release of moguisteine from coated microgranules prepared as described in Examples 3, 4, 5 and 7 was tested using apparatus II (paddle) described in the United States Pharmacopoeia Ed. XXII, operating at 75 rpm at 37°C. 900 ml of dissolution medium were used for 300 mg of moguisteine. For the first hour, the dissolution medium was 0.1 N HCl and, from the second to the twelfth hours, phosphate buffer at pH 7.4.
- 15      The amount of active ingredient released into solution was determined spectrophotometrically by measuring absorbance of the solution at 275  $\mu$ m. The percentages of active ingredient released in time (hours) by a microgranulate were as follows: 21% (1 hour), 46% (2 hours), 78% (4 hours), 93% (8 hours) and 98% (12 hours).

20

**EXAMPLE 10: Testing of Dissolution Stability with Time**

- A) The stability of a controlled-release suspension prepared as described in Example 8, Section A was determined in the following manner. The coated microgranulate and drug vehicle component mixture was reconstituted in water initially, 25 at 3' months, and 6 months, and the *in vitro* release of moguisteine was tested using the procedure described in Example 9. The results are shown in Table 1:

TABLE 1

Stability conditions	% of moguistaine released				
	1h	2h	4h	8h	12h
5 Initial	22	50	77	94	95
	21	52	82	97	98
	22	52	80	95	96
	22	50	76	89	90

10 These data demonstrate that the release profile for moguistaine was essentially unchanged even for samples that were reconstituted after storage for 6 months at 35°C.

15 In another test involving an identical formulation, the dissolution profile of the suspension was evaluated 15 days after reconstitution with water. The results are shown in Table 2.

TABLE 2

Dissolution conditions	% of moguistaine released				
	1h	2h	4h	8h	12h
20 Initial	22	50	77	94	95
	21	48	79	93	95

The dissolution profile of moguistaine was unchanged even 15 days after reconstitution with water, thus ensuring good dissolution stability throughout a typical course of therapy.

B) The stability of a controlled release ready-to-use suspension prepared as described in Example 8, Section D was determined as described above by assessing the percentage of moguistaine release initially and after 18 months. The results are shown in Table 3.



Dissolution	% of moguisteine released				
	1h	2h	4h	8h	12h
Initial	18	48	76	97	100
After 18 months	19	50	76	93	98

5

In this ready-to-use formulation, the dissolution profile of moguisteine was unchanged after 18 months; this is presumably due to the relatively low proportion of water in the formulation (approximately 30%).

10 **EXAMPLE 11: Physical Characteristics of Moguisteine Formulations**

Water up to 100 ml was added to 33 g of a suspension prepared as described in Example 8. The following parameters were then measured: 1) Sedimentation F, which is the ratio between the height of the sediment the height of a suspension that had been stirred allowed to sit for 3 days; 2) pH; 3) viscosity, as measured with a Brookfield DVII apparatus; 4) density. The results were as follows: F = 0.6, pH = 4.3, Viscosity (cps) = 226, and Density (g/ml) = 1.1.

**EXAMPLE 12: Bioavailability**

A single-dose kinetic study using the formulation of the present invention was conducted to evaluate moguisteine bioavailability. Six healthy volunteers received a single 10 ml dose of a controlled-release liquid formulation (equivalent to 300 mg of moguisteine) prepared as described in Example 8. Blood samples were taken at different times, and the moguisteine plasma concentration (evaluated as an acid) was determined by an HPLC method. In a second trial, the volunteers were administered a dose of a conventional 2% suspension equivalent to 200 mg of moguisteine. Table 4 compares the main pharmacokinetic parameters obtained from the two formulations.

TABLE 4

Moguisteine	Cmax ( $\mu$ g/ml)	Tmax h	AUC ( $\mu$ g h/ml)
C.R. suspension	1.79	2.83	7.05
Standard suspension	3.05	0.73	4.01

30

- 5       $C_{\max}$  = (Peak concentration): the highest plasma concentration the drug reaches after the administration;
- $T_{\max}$  = (Time concentration) the time necessary to reach the  $C_{\max}$  value;
- $AUC_{0-\infty}$  = (Area under the curve) the total area of the time-concentration profile and represents a measure of the bioavailability.

These data indicate that in the controlled-release formulation of the present invention:

- 10     (a)  $T_{\max}$  is delayed and  $C_{\max}$  is reduced relative to the conventional suspension, as expected for a controlled-release formulation;
- (b) The half-life ( $t_{1/2}$ ) and the calculated mean residual time (MRT) are increased three-fold relative to the conventional suspension; and
- (c) The AUC and, accordingly, the relative bioavailability are
- 15     similar to the conventional suspension.

These data indicate that the suspension prepared according to the present invention exhibits the properties of a controlled release formulation with excellent bioavailability.

Figure 1 shows these results after normalization of moguisteine blood levels  
20 for the difference between the initial moguisteine dose in the controlled-release and conventional formulations. The graph shows dose concentration values ( $L^{-1}$ ) on the ordinates and time on the abscissas. The data indicate that the administration of moguisteine according to the present invention permits the initial peak effect to be avoided and the number of daily dosages to be reduced, while ensuring satisfactory therapeutic  
25 blood levels of moguisteine over an extended time.

Figure 2 shows a simulation of blood levels of moguisteine after two administrations of a standard suspension or a single administration of the controlled-release suspension. The controlled-release suspension avoids the initial peak effect (thus minimizing associated side effects) observed with the standard suspension. Furthermore,  
30 the controlled-release suspension can be used in a twice-daily administration regimen, versus four times daily with the standard suspension.

WHAT IS CLAIMED IS:

- 1        1. A controlled-release pharmaceutical dosage form suitable for the  
2 administration of moguisteine in a liquid suspension, which comprises:  
3              microgranules containing moguisteine as an active ingredient and  
4 optional plasticizers and excipients, said microgranules before being coated having a  
5 smooth surface and substantially spherical shape and no controlled-release properties,  
6              said microgranules comprising a plurality of at least three coatings  
7 thereon, at least one of said coatings imparting controlled release properties to said  
8 microgranules,  
9              said at least three coatings comprising alternating hydrophilic and  
10 lipophilic layers applied to said microgranules, said coatings preventing tastable  
11 dissolution of said moguisteine upon ingestion and ensuring a predetermined sustained  
12 release profile of moguisteine and maintenance over time of said release profile.
- 1        2. The dosage form of claim 1 further comprising a vehicle for the  
2 administration of said coated microgranules.
- 1        3. The dosage form of claim 1, wherein said plasticizer comprises  
2 polyethylene glycol.
- 1        4. The dosage form of claim 3, wherein said excipient comprises a  
2 compound selected from the group consisting of polyvinylpyrrolidone, lactose, dibasic  
3 calcium phosphate, microcrystalline cellulose, starch, talc, sugars, a polyvinylpyrrolidone  
4 / vinyl-acetate copolymer and gelatin.
- 1        5. The dosage form of claim 3, wherein said polyethylene glycol is  
2 present in said microgranules at a level of 0.5 to 1% by weight as compared to the total  
3 dry weight of the microgranules.
- 1        6. The dosage form of claim 1, wherein said hydrophilic coating  
2 comprises polymers selected from the group consisting of cellulose acetate phthalate and  
3 hydroxypropylmethylcellulose phthalate.

1               7.     The dosage form of claim 6, wherein said hydrophilic coating  
2   further comprises a plasticizer selected from the group consisting of diethyl phthalate,  
3   dibutyl sebacate and vegetable oils.

1               8.     The dosage form of claim 7, wherein said plasticizer comprises from  
2   10 to 30% by weight of the total weight of said hydrophilic layer.

1               9.     The dosage form of claim 1, wherein said lipophilic coating  
2   comprises a waxy material selected from the group consisting of mono-, di- tri-glycerides  
3   of C<sub>6</sub>-C<sub>36</sub> fatty acids, carnauba wax, beeswax, candelilla wax, alcohols, fatty acids, and  
4   combinations thereof.

1               10.    The dosage form of claim 9, wherein said waxy material is applied  
2   in its melted state using heated compressed air as a spray medium.

1               11.    The dosage form of claim 2, wherein said vehicle comprises one or  
2   more agents selected from the same consisting of suspending, structuring, surfactant,  
3   sweetening, buffering, preserving, and flavoring agents and combinations of at least two  
4   of the foregoing.

1               12.    The dosage form of claim 2, further comprising water, or mixtures  
2   of water and pharmaceutically acceptable water-miscible co-solvents selected from the  
3   group consisting of glycols, alcohols and glycerol.

1               13.    A method for symptomatic treatment of coughing, which comprises  
2   administering antitussive effective amounts of the dosage form of claim 1.

1               14.    A controlled release pharmaceutical dosage form suitable for the  
2   administration of moguisteine in a liquid suspension, which comprises:  
3               microgranules containing moguisteine as an active ingredient and  
4   polyethylene glycol as a plasticizer, said microgranules before coating having a smooth  
5   surface and substantially spherical shape and no controlled-release properties,  
6               said microgranules comprising a plurality of at least three coatings

7 thereon, at least one of said coatings imparting controlled-release properties to said  
8 microgranules, wherein a first one of said coatings comprises cellulose acetate phthalate,  
9 a second one of said coatings applied successively on said first coating comprises a  
10 mixture of glyceryl monostearate and beeswax, and a third of said coatings applied  
11 successively on said second coating comprises cellulose acetate phthalate,  
12 said coatings preventing tastable dissolution of said moguisteine upon  
13 ingestion and ensuring a predetermined sustained release profile of moguisteine and  
14 maintenance of said release profile.

1               15. The dosage form of claim 14, further comprising a vehicle for the  
2 administration of said coated microgranules.

1               16. The dosage form of claim 14, wherein said polyethylene glycol is  
2 PEG 6000.

1               17. A method for preparing a palatable controlled-release pharmaceutical  
2 dosage form for the administration of moguisteine in a liquid suspension, which  
3 comprises:

4               (a) mixing moguisteine and at least one plasticizer to form  
5 microgranules; and  
6               (b) coating the microgranules with a first, hydrophilic, coating  
7 layer comprising a polymer selected from the group consisting of cellulose acetate  
8 phthalate and hydroxypropylmethylcellulose phthalate and combinations thereof;  
9               (c) coating the microgranules formed in (b) with a second,  
10 lipophilic, coating comprising a waxy material selected from the group of mono-, di-  
11 tri-glycerides of C<sub>6</sub>-C<sub>36</sub> fatty acids, carnauba wax, beeswax, and candelilla wax, alcohols,  
12 fatty acids, and combinations thereof, wherein said waxy material is applied in its melted  
13 state using heated compressed air as a spray medium; and  
14               (d) coating the microgranules formed in (c) with a third,  
15 hydrophilic coating comprising a polymer selected from the group consisting of cellulose  
16 acetate phthalate and hydroxypropylmethylcellulose phthalate and combinations thereof;

1               18. A composition for use in the symptomatic treatment of coughing,

2 said composition comprising:  
3                   microgranules containing moguisteine as an active ingredient and  
4 optional plasticizers and excipients, said microgranules before being coated having a  
5 smooth surface and substantially spherical shape and no controlled-release properties,  
6                   said microgranules comprising a plurality of at least three coatings  
7 thereon, at least one of said coatings imparting controlled release properties to said  
8 microgranules,  
9                   said at least three coatings comprising alternating hydrophilic and  
10 lipophilic layers applied to said microgranules, said coatings preventing tastable  
11 dissolution of said moguisteine upon ingestion and ensuring a predetermined sustained  
12 release profile of moguisteine and maintenance over time of said release profile.

1                 19. The composition of claim 18 further comprising a vehicle for the  
2 administration of said coated microgranules.

1                 20. The composition of claim 18, wherein said plasticizer comprises  
2 polyethylene glycol.

1                 21. The composition of claim 18, wherein said excipient comprises a  
2 compound selected from the group consisting of polyvinylpyrrolidone, lactose, dibasic  
3 calcium phosphate, microcrystalline cellulose, starch, talc, sugars, a polyvinylpyrrolidone  
4 / vinyl-acetate copolymer and gelatin.

1                 22. The composition of claim 20, wherein said polyethylene glycol is  
2 present in said microgranules at a level of 0.5 to 1% by weight as compared to the total  
3 dry weight of the microgranules.

1                 23. The composition of claim 18, wherein said hydrophilic coating  
2 comprises polymers selected from the group consisting of cellulose acetate phthalate and  
3 hydroxypropylmethylcellulose phthalate.

1                 24. The composition of claim 23, wherein said hydrophilic coating  
2 further comprises a plasticizer selected from the group consisting of diethyl phthalate,

3 dibutyl sebacate and vegetable oils.

1               25. The composition of claim 24, wherein said plasticizer comprises  
2 from 10 to 30% by weight of the total weight of said hydrophilic layer.

1               26. The composition of claim 18, wherein said lipophilic coating  
2 comprises a waxy material selected from the group consisting of mono-, di- tri-glycerides  
3 of C<sub>6</sub>-C<sub>36</sub> fatty acids, carnauba wax, beeswax, candelilla wax, alcohols, fatty acids, and  
4 combinations thereof.

1               27. The composition of claim 26, wherein said waxy material is applied  
2 in its melted state using heated compressed air as a spray medium.

1               28. The composition of claim 19, wherein said vehicle comprises one  
2 or more agents selected from the same consisting of suspending, structuring, surfactant  
3 sweetening, buffering, preserving, and flavoring agents and combinations of at least two  
4 of the foregoing.

1               29. The composition of claim 28, further comprising water, or mixtures  
2 of water and pharmaceutically acceptable water-miscible co-solvents selected from the  
3 group consisting of glycols, alcohols and glycerol.

1               30. A composition for use in the symptomatic treatment of coughing,  
2 said composition comprising:

3               microgranules containing moguisteine as an active ingredient and  
4 polyethylene glycol as a plasticizer, said microgranules before coating having a smooth  
5 surface and substantially spherical shape and no controlled-release properties,

6               said microgranules comprising a plurality of at least three coatings  
7 thereon, at least one of said coatings imparting controlled-release properties to said  
8 microgranules,

9               a first one of said coatings comprising cellulose acetate phthalate,  
10 a second one of said coatings applied successively on said first coating comprising a  
11 mixture of glycetyl monostearate and beeswax, and a third one of said coatings applied

12 successively on said second coating comprising cellulose acetate phthalate,  
13 said coatings preventing tastable dissolution of said moguistene upon  
14 ingestion and ensuring a predetermined sustained release profile of moguistene and  
15 maintenance of said release profile; and  
16 a vehicle for the administration of said coated microgranules.

1 31. The composition of claim 30 wherein said polyethylene glycol is  
2 PEG 6000.

1 32. The use of a controlled-release moguistene dosage form for the  
2 symptomatic treatment of coughing, wherein said dosage form comprises:  
3 microgranules containing moguistene as an active ingredient and  
4 optional plasticizers and excipients, said microgranules before being coated having a  
5 smooth surface and substantially spherical shape and no controlled-release properties;  
6 said microgranules comprising a plurality of at least three coatings  
7 thereon, at least one of said coatings imparting controlled release properties to said  
8 microgranules;  
9 said at least three coatings comprising alternating hydrophilic and  
10 lipophilic layers applied directly to said microgranules, said coatings preventing tastable  
11 dissolution of said moguistene upon ingestion and ensuring a predetermined sustained  
12 release profile of moguistene and maintenance over time of said release profile.

1 33. The use of claim 32, wherein said dosage form further comprises  
2 a vehicle for the administration of said coated microgranules.

1 34. The use of claim 32, wherein said plasticizer comprises polyethylene  
2 glycol.

1 35. The use of claim 34, wherein said excipient comprises a compound  
2 selected from the group consisting of polyvinylpyrrolidone, lactose, dibasic calcium  
3 phosphate, microcrystalline cellulose, starch, talc, sugars, a polyvinylpyrrolidone /  
4 vinyl-acetate copolymer and gelatin.

1               36. The use of claim 34, wherein said polyethylene glycol is present in  
2 said microgranules at a level of 0.5 to 1% by weight as compared to the total dry weight  
3 of the microgranules.

1               37. The use of claim 32, wherein said hydrophilic coating comprises  
2 polymers selected from the group consisting of cellulose acetate phthalate and  
3 hydroxypropylmethylcellulose phthalate.

1               38. The use of claim 37, wherein said hydrophilic coating further  
2 comprises a plasticizer selected from the group consisting of diethyl phthalate, dibutyl  
3 sebacate and vegetable oils.

1               39. The use of claim 38, wherein said plasticizer comprises from 10 to  
2 30% by weight of the total weight of said hydrophilic layer.

1               40. The use of claim 32, wherein said lipophilic coating comprises a  
2 waxy material selected from the group consisting of mono-, di- tri-glycerides of C<sub>6</sub>-C<sub>36</sub>  
3 fatty acids, carnauba wax, beeswax, candelilla wax, alcohols, fatty acids, and  
4 combinations thereof.

1               41. The use of claim 40, wherein said waxy material is applied in its  
2 melted state using heated compressed air as a spray medium.

1               42. The use of claim 33, wherein said vehicle comprises one or more  
2 agents selected from the same consisting of suspending, structuring, surfactant sweetening,  
3 buffering, preserving, and flavoring agents and combinations of at least two of the  
4 foregoing.

1               43. The use of claim 42, further comprising water, or mixtures of water  
2 and pharmaceutically acceptable water-miscible co-solvents selected from the group  
3 consisting of glycols, alcohols and glycerol.

1               44. The use of a controlled-release moguisteine dosage form for the

- 2        symptomatic treatment of coughing, wherein said dosage form comprises:
- 3                microgranules containing moguisteine as an active ingredient and
- 4        polyethylene glycol as a plasticizer, said microgranules before coating having a smooth
- 5        surface and substantially spherical shape and no controlled-release properties;
- 6                said microgranules comprising a plurality of at least three coatings
- 7        thereon, at least one of said coatings imparting controlled-release properties to said
- 8        microgranules;
- 9                a first one of said coatings comprising cellulose acetate phthalate,
- 10      a second one of said coatings applied successively on a said first coating comprising a
- 11      mixture of glyceryl monostearate and beeswax, and the third one of said coatings applied
- 12      successively on said second coating comprising cellulose acetate phthalate;
- 13                said coatings preventing tastable dissolution of said moguisteine upon
- 14      ingestion and ensuring a predetermined sustained release profile of moguisteine and
- 15      maintenance of said release profile; and
- 16                a vehicle for the administration of said coated microgranules.

1 / 2

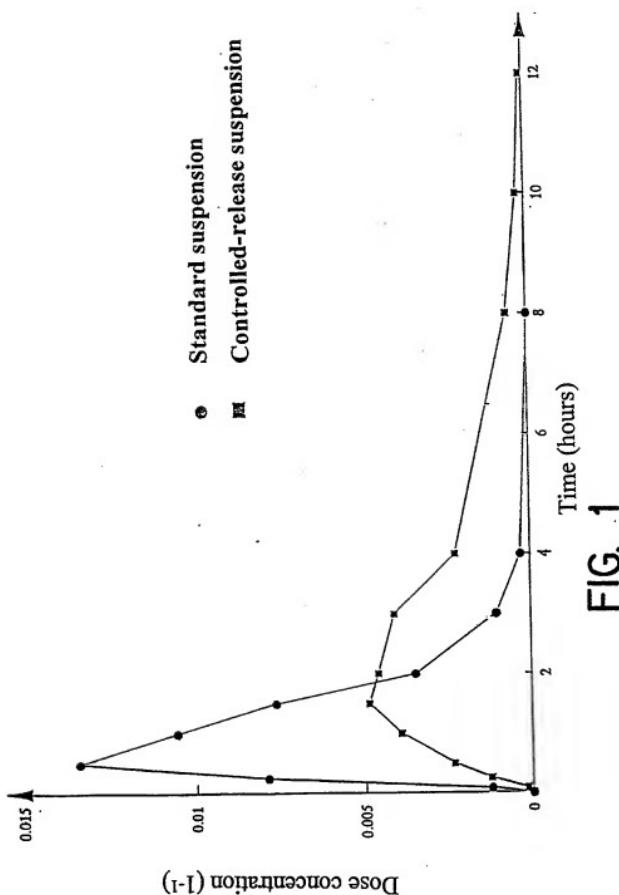


FIG. 1

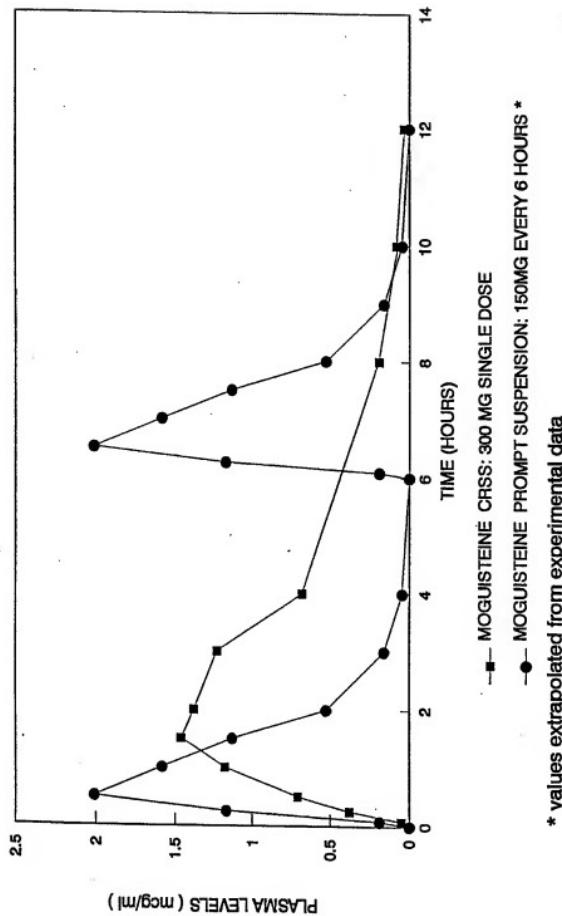


FIG. 2

## INTERNATIONAL SEARCH REPORT

International Application No.  
PCT/IB 95/00412

A. CLASSIFICATION OF SUBJECT MATTER  
IPC 6 A61K31/425 A61K9/50

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP,A,0 169 581 (BOEHRINGER BIOCHEMIA SOBIN S.P.A.) 29 January 1986 cited in the application see claims 1,5 see page 34, line 10 - line 30 see page 35, line 1 - line 17 ---	1,2,13, 14,17, 18,30-32
A	EP,A,0 359 195 (RECORDATORI S.A. CHEMICAL AND PHARMACEUTICAL COMPANY) 21 March 1990 cited in the application see claims ---	1,2,13, 14,17, 18,30-32

Further documents are listed in continuation of box C.

Patent family members are listed in annex.

## \* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "B" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "D" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other specific documents, such combination being obvious to a person skilled in the art.

"Z" document member of the same patent family

Date of the actual completion of the international search

Date of mailing of the international search report

12 September 1995

21.09.95

Name and mailing address of the ISA

Authorized officer

European Patent Office, P.R. 3818 Patentstaan 2  
NL - 2200 HV Rijswijk  
Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl.  
Fax (+ 31-70) 340-3016

Scarpioni, U

## INTERNATIONAL SEARCH REPORT

Intern. Application No.  
PCT/IB 95/00412

## C(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	<p>CHEMICAL ABSTRACTS, vol. 121, no. 7, 15 August 1994, Columbus, Ohio, US; abstract no. 73498, see abstract &amp; BR. J. PHARMACOL., vol.112, no.3, 1994 pages 795 - 800 L. GALLICO ET AL. 'MOGUISTEINE:A NOVEL PERIPHERAL NON-NARCOTIC ANTITUSSIVE DRUG.'</p> <p>-----</p>	1,13,32

## INTERNATIONAL SEARCH REPORT

"national application No.  
PCT/IB 95/00412"

## Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(3)(a) for the following reasons:

1.  Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:  
Remark: Although claim 13 is directed to a method of treatment of the human body by therapy (Rule 39.1 (IV) PCT), the search has been carried out and based on the alleged effects of the composition.
2.  Claims Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3.  Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

## Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1.  As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2.  As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3.  As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4.  No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

## Remark on Protest

- The additional search fees were accompanied by the applicant's protest  
 No protest accompanied the payment of additional search fees.

## INTERNATIONAL SEARCH REPORT

Information on patent family members

Intern. Application No.

PCT/IB 95/00412

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP-A-0169581	29-01-86	GB-A- 2164333 GB-A- 2177690 AU-B- 582770 AU-A- 4524285 CA-A- 1270250 DK-B- 169474 IE-B- 58518 JP-C- 1865053 JP-A- 61063669 US-A- 4857643 US-A- 4798898	19-03-86 28-01-87 13-04-89 30-01-86 12-06-90 07-11-94 06-10-93 26-08-94 01-04-86 15-08-89 17-01-89
EP-A-0359195	21-03-90	AU-B- 616562 AU-A- 4135789 CN-A- 1041104 DE-D- 68911439 DE-T- 68911439 ES-T- 2060708 JP-A- 2121918 US-A- 5405619 US-A- 5296236	31-10-91 22-03-90 11-04-90 27-01-94 14-04-94 01-12-94 09-05-90 11-04-95 22-03-94